

Garant
Left-hand thread blind hole machine tap, TiN, Type: 1.9/16-18

Order data

Order number	130046 1.9/16-18
GTIN	4062406051686
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNEF-LH
 Tool material: HSS E
 Standard: DIN 376
 Threads per inch: 18
 Thread \varnothing : 39.688 mm
 Overall length L: 200 mm
 Shank \varnothing D_s: 32 mm
 Shank square □: 24 mm
 Tapping hole \varnothing : 38.55 mm

Technical description

Threads per inch	18
Overall length L	200 mm
Number of cutting edges Z	4
Tool material	HSS E
Thread \varnothing	39.688 mm
Number of clamping slots	4
Shank \varnothing D _s	32 mm

Shank square □	24 mm
Tapping hole Ø	38.55 mm
Standard	DIN 376
Thread depth	99.22 mm
Thread pitch	1.411 mm
Thread type	UNEF-LH
Thread size	1.9/16-18 UNEF LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap