

**Garant****Left-hand thread blind hole machine tap, TiN, Type: 5/8-20****Order data**

Order number	130046 5/8-20
GTIN	4062406050719
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days  
Minimum order quantity: 2 pcs.  
Special / custom-made product - return not possible  
Thread type: UN-LH  
Tool material: HSS E  
Standard: DIN 376  
Threads per inch: 20  
Thread  $\varnothing$ : 15.875 mm  
Overall length L: 110 mm  
Shank  $\varnothing$  D<sub>s</sub>: 12 mm  
Shank square  $\square$ : 9 mm  
Tapping hole  $\varnothing$ : 14.67 mm

**Technical description**

Thread $\varnothing$	15.875 mm
Overall length L	110 mm
Shank square $\square$	9 mm
Number of clamping slots	3
Tool material	HSS E
Number of cutting edges Z	3
Threads per inch	20

Shank $\varnothing D_s$	12 mm
Tapping hole $\varnothing$	14.67 mm
Thread pitch	1.27 mm
Thread depth	39.7 mm
Standard	DIN 376
Thread type	UN-LH
Thread size	5/8-20 UN LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap