

**Garant**
**Left-hand thread blind hole machine tap, TiN, Type: 15/16-20**

**Order data**

Order number	130046 15/16-20
GTIN	4062406051013
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: UNEF-LH  
 Tool material: HSS E  
 Standard: DIN 376  
 Threads per inch: 20  
 Thread  $\varnothing$ : 23.812 mm  
 Overall length L: 160 mm  
 Shank  $\varnothing D_s$ : 18 mm  
 Shank square  $\square$ : 14.5 mm  
 Tapping hole  $\varnothing$ : 22.7 mm

**Technical description**

Thread depth	59.53 mm
Number of cutting edges Z	4
Threads per inch	20
Number of clamping slots	4
Shank $\varnothing D_s$	18 mm
Standard	DIN 376
Tapping hole $\varnothing$	22.7 mm

Overall length L	160 mm
Thread pitch	1.27 mm
Tool material	HSS E
Thread Ø	23.812 mm
Shank square □	14.5 mm
Thread type	UNEF-LH
Thread size	15/16-20 UNEF LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap