

Garant**Left-hand thread blind hole machine tap, TiN, Type: 1.11/16-18****Order data**

Order number	130046 1.11/16-18
GTIN	4062406051815
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread \varnothing : 42.86 mm

Overall length L: 220 mm

Shank \varnothing D_s: 36 mmShank square \square : 29 mmTapping hole \varnothing : 41.6 mm**Technical description**

Thread pitch	1.411 mm
Threads per inch	18
Number of clamping slots	4
Tool material	HSS E
Tapping hole \varnothing	41.6 mm
Shank \varnothing D _s	36 mm
Standard	DIN 376

Number of cutting edges Z	4
Overall length L	220 mm
Thread depth	107.15 mm
Shank square □	29 mm
Thread Ø	42.86 mm
Thread type	UNEF-LH
Thread size	1.11/16-18 UNEF LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap