

**Garant**
**Left-hand thread blind hole machine tap, TiN, Type: 1.1/8-14**

**Order data**

Order number	130046 1.1/8-14
GTIN	4062406051228
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 14

Thread Ø: 28.575 mm

Overall length L: 180 mm

Shank Ø D<sub>s</sub>: 22 mm

Shank square □: 18 mm

Tapping hole Ø: 27 mm

**Technical description**

Overall length L	180 mm
Tool material	HSS E
Shank square □	18 mm
Number of cutting edges Z	4
Standard	DIN 376
Thread depth	71.44 mm
Thread pitch	1.814 mm

Shank $\varnothing D_s$	22 mm
Threads per inch	14
Tapping hole $\varnothing$	27 mm
Number of clamping slots	4
Thread $\varnothing$	28.575 mm
Thread type	UNS-LH
Thread size	1.1/8-14 UNS LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap