

Garant**Left-hand thread blind hole machine tap, TiN, Type: 5/8-27****Order data**

Order number	130046 5/8-27
GTIN	4062406050696
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 2 pcs.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 27

Thread Ø: 15.875 mm

Overall length L: 110 mm

Shank Ø D_s: 12 mm

Shank square □: 9 mm

Tapping hole Ø: 15 mm

Technical description

Threads per inch	27
Standard	DIN 376
Thread Ø	15.875 mm
Tool material	HSS E
Shank square □	9 mm
Thread pitch	0.94 mm
Tapping hole Ø	15 mm

Thread depth	39.7 mm
Number of cutting edges Z	3
Shank Ø D _s	12 mm
Overall length L	110 mm
Number of clamping slots	3
Thread type	UNS-LH
Thread size	5/8-27 UNS LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap