

**Garant****Left-hand thread blind hole machine tap, TiN, Type: 1.5/16-18****Order data**

Order number	130046 1.5/16-18
GTIN	4062406051419
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 18

Thread  $\varnothing$ : 33.338 mm

Overall length L: 200 mm

Shank  $\varnothing$  D<sub>s</sub>: 28 mmShank square  $\square$ : 22 mmTapping hole  $\varnothing$ : 32.1 mm**Technical description**

Number of clamping slots	4
Overall length L	200 mm
Tool material	HSS E
Shank square $\square$	22 mm
Standard	DIN 376
Shank $\varnothing$ D <sub>s</sub>	28 mm
Tapping hole $\varnothing$	32.1 mm

Thread depth	83.3 mm
Number of cutting edges Z	4
Thread Ø	33.338 mm
Thread pitch	1.411 mm
Threads per inch	18
Thread type	UNEF-LH
Thread size	1.5/16-18 UNEF LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap