

**Garant****Left-hand thread blind hole machine tap, TiN, Type: 13/16-12****Order data**

Order number	130046 13/16-12
GTIN	4062406050917
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 12

Thread  $\varnothing$ : 20.638 mm

Overall length L: 140 mm

Shank  $\varnothing$  D<sub>s</sub>: 18 mmShank square  $\square$ : 14.5 mmTapping hole  $\varnothing$ : 18.6 mm**Technical description**

Tool material	HSS E
Tapping hole $\varnothing$	18.6 mm
Shank $\varnothing$ D <sub>s</sub>	18 mm
Overall length L	140 mm
Number of clamping slots	4
Thread depth	51.6 mm
Threads per inch	12

Thread Ø	20.638 mm
Standard	DIN 376
Thread pitch	2.117 mm
Shank square □	14.5 mm
Number of cutting edges Z	4
Thread type	UN-LH
Thread size	13/16-12 UN LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap