

**Garant**
**Left-hand thread blind hole machine tap, TiN, Type: 1.5/8-8**

**Order data**

Order number	130046 1.5/8-8
GTIN	4062406051792
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 8

Thread  $\varnothing$ : 41.275 mm

Overall length L: 200 mm

Shank  $\varnothing$  D<sub>s</sub>: 32 mm

Shank square  $\square$ : 24 mm

Tapping hole  $\varnothing$ : 38.3 mm

**Technical description**

Threads per inch	8
Number of cutting edges Z	4
Tapping hole $\varnothing$	38.3 mm
Standard	DIN 376
Thread depth	103.19 mm
Tool material	HSS E
Shank square $\square$	24 mm

Overall length L	200 mm
Shank $\varnothing D_s$	32 mm
Thread pitch	3.175 mm
Number of clamping slots	4
Thread $\varnothing$	41.275 mm
Thread type	UN-LH
Thread size	1.5/8-8 UN LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap