

Garant**Left-hand thread blind hole machine tap, TiN, Type: 1.7/8-20****Order data**

Order number	130046 1.7/8-20
GTIN	4062406051976
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread \varnothing : 47.625 mm

Overall length L: 250 mm

Shank \varnothing D_s: 36 mmShank square \square : 29 mmTapping hole \varnothing : 46.42 mm**Technical description**

Standard	DIN 376
Tapping hole \varnothing	46.42 mm
Thread \varnothing	47.625 mm
Number of cutting edges Z	4
Overall length L	250 mm
Thread depth	119 mm
Tool material	HSS E

Thread pitch	1.27 mm
Number of clamping slots	4
Shank $\varnothing D_s$	36 mm
Threads per inch	20
Shank square \square	29 mm
Thread type	UN-LH
Thread size	1.7/8-20 UN LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap