

**Garant**
**Left-hand thread blind hole machine tap, TiN, Type: 3/4-24**

**Order data**

Order number	130046 3/4-24
GTIN	4062406050825
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days  
 Minimum order quantity: 2 pcs.  
 Special / custom-made product - return not possible  
 Thread type: UNS-LH  
 Tool material: HSS E  
 Standard: DIN 376  
 Threads per inch: 24  
 Thread Ø: 19.05 mm  
 Overall length L: 125 mm  
 Shank Ø D<sub>s</sub>: 14 mm  
 Shank square □: 11 mm  
 Tapping hole Ø: 18.1 mm

**Technical description**

Overall length L	125 mm
Threads per inch	24
Number of cutting edges Z	4
Shank Ø D <sub>s</sub>	14 mm
Shank square □	11 mm
Thread Ø	19.05 mm
Thread pitch	1.058 mm

Standard	DIN 376
Number of clamping slots	4
Tapping hole Ø	18.1 mm
Thread depth	47.63 mm
Tool material	HSS E
Thread type	UNS-LH
Thread size	3/4-24 UNS LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap