

Garant**Left-hand thread blind hole machine tap, TiN, Type: 13/16-20****Order data**

Order number	130046 13/16-20
GTIN	4062406050894
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNEF-LH

Tool material: HSS E

Standard: DIN 376

Threads per inch: 20

Thread \varnothing : 20.638 mm

Overall length L: 140 mm

Shank \varnothing D_s: 18 mm

Shank square \square : 14.5 mm

Tapping hole \varnothing : 19.6 mm

Technical description

Thread depth	51.6 mm
Threads per inch	20
Overall length L	140 mm
Number of cutting edges Z	4
Thread pitch	1.27 mm
Number of clamping slots	4
Tool material	HSS E

Tapping hole Ø	19.6 mm
Shank Ø D _s	18 mm
Thread Ø	20.638 mm
Standard	DIN 376
Shank square □	14.5 mm
Thread type	UNEF-LH
Thread size	13/16-20 UNEF LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap