

**Garant****Left-hand thread blind hole machine tap, TiN, Type: 3/4-27****Order data**

Order number	130046 3/4-27
GTIN	4062406050818
Item class	10N

**Description****Note:**

Delivery time: 49 calendar days  
Minimum order quantity: 2 pcs.  
Special / custom-made product - return not possible  
Thread type: UNS-LH  
Tool material: HSS E  
Standard: DIN 376  
Threads per inch: 27  
Thread  $\varnothing$ : 19.05 mm  
Overall length L: 125 mm  
Shank  $\varnothing$  D<sub>s</sub>: 14 mm  
Shank square  $\square$ : 11 mm  
Tapping hole  $\varnothing$ : 18.2 mm

**Technical description**

Number of cutting edges Z	4
Thread depth	47.63 mm
Thread pitch	0.94 mm
Overall length L	125 mm
Number of clamping slots	4
Thread $\varnothing$	19.05 mm
Standard	DIN 376

Tapping hole Ø	18.2 mm
Threads per inch	27
Shank square □	11 mm
Shank Ø D <sub>s</sub>	14 mm
Tool material	HSS E
Thread type	UNS-LH
Thread size	3/4-27 UNS LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap