

Garant**Left-hand thread blind hole machine tap, TiN, Type: 5/16-24****Order data**

Order number	130046 5/16-24
GTIN	4062406050344
Item class	10N

Description**Note:**

Delivery time: 49 calendar days
Minimum order quantity: 3 pcs.
Special / custom-made product - return not possible
Thread type: UNF-LH
Tool material: HSS E
Standard: DIN 371
Threads per inch: 24
Thread \varnothing : 7.938 mm
Overall length L: 90 mm
Shank \varnothing D_s: 8 mm
Shank square \square : 6.2 mm
Tapping hole \varnothing : 6.9 mm

Technical description

Number of clamping slots	3
Thread depth	19.85 mm
Thread \varnothing	7.938 mm
Shank \varnothing D _s	8 mm
Shank square \square	6.2 mm
Overall length L	90 mm
Standard	DIN 371

Tool material	HSS E
Thread pitch	1.058 mm
Threads per inch	24
Tapping hole Ø	6.9 mm
Number of cutting edges Z	3
Thread type	UNF-LH
Thread size	5/16-24 UNF LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap