

Garant**Left-hand thread blind hole machine tap, TiN, Type: 7/8-27****Order data**

Order number	130046 7/8-27
GTIN	4062406050924
Item class	10N

Description**Note:**

Delivery time: 49 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible
Thread type: UNS-LH
Tool material: HSS E
Standard: DIN 376
Threads per inch: 27
Thread \varnothing : 22.225 mm
Overall length L: 140 mm
Shank \varnothing D_s: 18 mm
Shank square \square : 14.5 mm
Tapping hole \varnothing : 21.4 mm

Technical description

Standard	DIN 376
Tapping hole \varnothing	21.4 mm
Shank square \square	14.5 mm
Overall length L	140 mm
Thread \varnothing	22.225 mm
Thread pitch	0.94 mm
Number of cutting edges Z	4

Thread depth	55.56 mm
Threads per inch	27
Number of clamping slots	4
Tool material	HSS E
Shank $\varnothing D_s$	18 mm
Thread type	UNS-LH
Thread size	7/8-27 UNS LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap