

**Garant****Left-hand thread blind hole machine tap, TiN, Type: NO.2-64****Order data**

Order number	130046 NO.2-64
GTIN	4062406049942
Item class	10N

**Description****Note:**

Delivery time: 91 calendar days

Minimum order quantity: 25 pcs.

Special / custom-made product - return not possible

Thread type: UNF-LH

Tool material: HSS E

Standard: DIN 371

Threads per inch: 64

Thread  $\varnothing$ : 2.184 mm

Overall length L: 45 mm

Shank  $\varnothing$  D<sub>s</sub>: 2.8 mm

Shank square  $\square$ : 2.1 mm

Tapping hole  $\varnothing$ : 1.9 mm

**Technical description**

Number of clamping slots	3
Number of cutting edges Z	3
Thread depth	5.46 mm
Thread $\varnothing$	2.184 mm
Tool material	HSS E
Shank $\varnothing$ D <sub>s</sub>	2.8 mm
Overall length L	45 mm

Thread pitch	0.399 mm
Threads per inch	64
Tapping hole Ø	1.9 mm
Shank square □	2.1 mm
Standard	DIN 371
Thread type	UNF-LH
Thread size	2-64 UNF LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap