

Garant**Machine tap for through holes and blind holes, uncoated, Type: 3.5/8-12****Order data**

Order number	130050 3.5/8-12
GTIN	4062406052874
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN

Tool material: HSS

Threads per inch: 12

Thread \varnothing : 92.075 mm

Overall length L: 180 mm

Shank \varnothing D_s: 56 mmShank square \square : 44 mmTapping hole \varnothing : 90.1 mm**Technical description**

Overall length L	180 mm
Shank square \square	44 mm
Thread pitch	2.11 mm
Threads per inch	12
Number of clamping slots	10
Tool material	HSS
Number of cutting edges Z	10
Thread \varnothing	92.075 mm

Tapping hole Ø	90.1 mm
Shank Ø D _s	56 mm
Thread depth	138.11 mm
Thread type	UN
Thread size	3.5/8-12 UN
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap