

Garant**Left-hand thread blind hole machine tap, TiN, Type: NO.1-64****Order data**

Order number	130046 NO.1-64
GTIN	4062406049935
Item class	10N

Description**Note:**

Delivery time: 91 calendar days
Minimum order quantity: 25 pcs.
Special / custom-made product - return not possible
Thread type: UNC-LH
Tool material: HSS E
Standard: DIN 371
Threads per inch: 64
Thread \varnothing : 1.854 mm
Overall length L: 45 mm
Shank \varnothing D_s : 2.8 mm
Shank square \square : 2.1 mm
Tapping hole \varnothing : 1.5 mm

Technical description

Thread pitch	0.399 mm
Number of clamping slots	2
Thread \varnothing	1.854 mm
Tapping hole \varnothing	1.5 mm
Shank \varnothing D_s	2.8 mm
Tool material	HSS E
Standard	DIN 371

Overall length L	45 mm
Threads per inch	64
Thread depth	4.635 mm
Shank square □	2.1 mm
Number of cutting edges Z	2
Thread type	UNC-LH
Thread size	1-64 UNC LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap