

Garant**Left-hand thread blind hole machine tap, TiN, Type: NO.5-40****Order data**

Order number	130046 NO.5-40
GTIN	4062406050016
Item class	10N

Description**Note:**

Delivery time: 49 calendar days
Minimum order quantity: 3 pcs.
Special / custom-made product - return not possible
Thread type: UNC-LH
Tool material: HSS E
Standard: DIN 371
Threads per inch: 40
Thread \varnothing : 3.175 mm
Overall length L: 56 mm
Shank \varnothing D_s : 3.5 mm
Shank square \square : 2.7 mm
Tapping hole \varnothing : 2.59 mm

Technical description

Shank \varnothing D_s	3.5 mm
Thread depth	7.9 mm
Thread \varnothing	3.175 mm
Number of cutting edges Z	3
Tool material	HSS E
Threads per inch	40
Thread pitch	0.635 mm

Shank square □	2.7 mm
Tapping hole Ø	2.59 mm
Overall length L	56 mm
Standard	DIN 371
Number of clamping slots	3
Thread type	UNC-LH
Thread size	5-40 UNC LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap