

Garant
Left-hand thread blind hole machine tap, TiN, Type: NO.5-44

Order data

Order number	130046 NO.5-44
GTIN	4062406050009
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 3 pcs.
 Special / custom-made product - return not possible
 Thread type: UNF-LH
 Tool material: HSS E
 Standard: DIN 371
 Threads per inch: 44
 Thread \varnothing : 3.175 mm
 Overall length L: 56 mm
 Shank \varnothing D_s: 3.5 mm
 Shank square \square : 2.7 mm
 Tapping hole \varnothing : 2.7 mm

Technical description

Thread depth	7.9 mm
Shank \varnothing D _s	3.5 mm
Number of clamping slots	3
Tapping hole \varnothing	2.7 mm
Thread pitch	0.577 mm
Number of cutting edges Z	3
Overall length L	56 mm

Threads per inch	44
Tool material	HSS E
Standard	DIN 371
Thread Ø	3.175 mm
Shank square □	2.7 mm
Thread type	UNF-LH
Thread size	5-44 UNF LH
Coating	TiN
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 2×D for blind holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap