

Garant**Machine tap for through holes and blind holes, uncoated, Type: 3.3/4-4****Order data**

Order number	130050 3.3/4-4
GTIN	4062406052959
Item class	10N

Description**Note:**

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNC

Tool material: HSS

Threads per inch: 4

Thread Ø: 95.25 mm

Overall length L: 180 mm

Shank Ø D_s: 56 mm

Shank square □: 44 mm

Tapping hole Ø: 88.76 mm

Technical description

Threads per inch	4
Number of clamping slots	10
Tapping hole Ø	88.76 mm
Shank Ø D _s	56 mm
Thread depth	142.88 mm
Shank square □	44 mm
Thread pitch	6.35 mm
Tool material	HSS

Thread Ø	95.25 mm
Overall length L	180 mm
Number of cutting edges Z	10
Thread type	UNC
Thread size	3.3/4-4 UNC
Coating	uncoated
Flank angle	60 °
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap