

Garant
Machine tap for through holes and blind holes, uncoated, Type: 3.1/2-18

Order data

Order number	130050 3.1/2-18
GTIN	4062406052799
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS

Threads per inch: 18

Thread Ø: 88.9 mm

Overall length L: 160 mm

Shank Ø D_s: 50 mm

Shank square □: 39 mm

Tapping hole Ø: 87.6 mm

Technical description

Tool material	HSS
Thread Ø	88.9 mm
Overall length L	160 mm
Number of clamping slots	10
Threads per inch	18
Shank Ø D _s	50 mm
Tapping hole Ø	87.6 mm
Number of cutting edges Z	10

Thread pitch	1.411 mm
Thread depth	133.35 mm
Shank square □	39 mm
Thread type	UNS
Thread size	3.1/2-18 UNS
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap