Garant

Left-hand thread through hole and blind hole machine tap, uncoated, Type: 4.3/4-12

Order data

Order number	130051 4.3/4-12
GTIN	4062406054342
Item class	10N

Description

Note:
Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible

Technical description

Tool material	HSS
Shank ∅ D_s	56 mm
Thread pitch	2.117 mm
Thread ∅	120.65 mm
Shank square ☐	44 mm
Number of cutting edges Z	12
Number of clamping slots	12
Tapping hole ∅	118.7 mm
Overall length L	180 mm
Threads per inch	12
Thread depth	180.975 mm
Thread type	UN-LH
Thread size	4.3/4-12 UN LH

Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap