

Garant
Left-hand thread through hole and blind hole machine tap, uncoated, Type: 2.3/4-10

Order data

Order number	130051 2.3/4-10
GTIN	4062406053659
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS
 Threads per inch: 10
 Thread \varnothing : 69.85 mm
 Overall length L: 160 mm
 Shank \varnothing D_s: 50 mm
 Shank square \square : 39 mm
 Tapping hole \varnothing : 67.5 mm

Technical description

Tool material	HSS
Number of clamping slots	8
Tapping hole \varnothing	67.5 mm
Threads per inch	10
Shank \varnothing D _s	50 mm
Thread pitch	2.54 mm
Shank square \square	39 mm

Number of cutting edges Z	8
Overall length L	160 mm
Thread Ø	69.85 mm
Thread depth	104.78 mm
Thread type	UNS-LH
Thread size	2.3/4-10 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap