

Garant
Left-hand thread through hole and blind hole machine tap, uncoated, Type: 2.7/8-8

Order data

Order number	130051 2.7/8-8
GTIN	4062406053710
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UN-LH
 Tool material: HSS
 Threads per inch: 8
 Thread \varnothing : 73.025 mm
 Overall length L: 160 mm
 Shank \varnothing D_s: 50 mm
 Shank square □: 39 mm
 Tapping hole \varnothing : 70 mm

Technical description

Number of cutting edges Z	8
Overall length L	160 mm
Number of clamping slots	8
Threads per inch	8
Tool material	HSS
Tapping hole \varnothing	70 mm
Thread depth	109.54 mm

Shank square □	39 mm
Shank Ø D _s	50 mm
Thread pitch	3.175 mm
Thread Ø	73.025 mm
Thread type	UN-LH
Thread size	2.7/8-8 UN LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap