

**Garant**
**Machine tap for through holes and blind holes, TiN, Type: 4.1/2-10**

**Order data**

Order number	130055 4.1/2-10
GTIN	4062406055424
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS

Threads per inch: 10

Thread Ø: 114.3 mm

Overall length L: 180 mm

Shank Ø D<sub>s</sub>: 56 mm

Shank square □: 44 mm

Tapping hole Ø: 112 mm

**Technical description**

Thread depth	171.45 mm
Number of clamping slots	12
Overall length L	180 mm
Shank Ø D <sub>s</sub>	56 mm
Number of cutting edges Z	12
Shank square □	44 mm
Threads per inch	10
Thread Ø	114.3 mm

Thread pitch	2.54 mm
Tool material	HSS
Tapping hole Ø	112 mm
Thread type	UNS
Thread size	4.1/2-10 UNS
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	right-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap