

Garant
Left-hand thread through hole and blind hole machine tap, uncoated, Type: 3-10

Order data

Order number	130051 3-10
GTIN	4062406053772
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS
 Threads per inch: 10
 Thread \varnothing : 76.2 mm
 Overall length L: 160 mm
 Shank \varnothing D_s: 50 mm
 Shank square \square : 39 mm
 Tapping hole \varnothing : 73.8 mm

Technical description

Tool material	HSS
Thread depth	114.3 mm
Shank square \square	39 mm
Threads per inch	10
Tapping hole \varnothing	73.8 mm
Thread \varnothing	76.2 mm
Number of cutting edges Z	8

Overall length L	160 mm
Shank $\varnothing D_s$	50 mm
Thread pitch	2.54 mm
Number of clamping slots	8
Thread type	UNS-LH
Thread size	3-10 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap