

Garant
Left-hand thread through hole and blind hole machine tap, uncoated, Type: 3.1/2-14

Order data

Order number	130051 3.1/2-14
GTIN	4062406053949
Item class	10N

Description
Note:

Delivery time: 35 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS

Threads per inch: 14

Thread Ø: 88.9 mm

Overall length L: 160 mm

Shank Ø D_s: 50 mm

Shank square □: 39 mm

Tapping hole Ø: 87.25 mm

Technical description

Thread pitch	1.814 mm
Shank square □	39 mm
Tool material	HSS
Number of clamping slots	10
Tapping hole Ø	87.25 mm
Number of cutting edges Z	10
Thread Ø	88.9 mm

Overall length L	160 mm
Shank $\varnothing D_s$	50 mm
Thread depth	133.35 mm
Threads per inch	14
Thread type	UNS-LH
Thread size	3.1/2-14 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap