

Garant
Left-hand thread through hole and blind hole machine tap, uncoated, Type: 3-14

Order data

Order number	130051 3-14
GTIN	4062406053758
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UNS-LH
 Tool material: HSS
 Threads per inch: 14
 Thread \varnothing : 76.2 mm
 Overall length L: 160 mm
 Shank \varnothing D_s: 50 mm
 Shank square \square : 39 mm
 Tapping hole \varnothing : 74.5 mm

Technical description

Tool material	HSS
Number of cutting edges Z	8
Thread \varnothing	76.2 mm
Shank square \square	39 mm
Number of clamping slots	8
Thread depth	114.3 mm
Shank \varnothing D _s	50 mm

Thread pitch	1.814 mm
Threads per inch	14
Tapping hole Ø	74.5 mm
Overall length L	160 mm
Thread type	UNS-LH
Thread size	3-14 UNS LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap