

**Garant**
**Left-hand thread through hole and blind hole machine tap, uncoated, Type: 2.1/2-4**

**Order data**

Order number	130051 2.1/2-4
GTIN	4062406053550
Item class	10N

**Description**
**Note:**

Delivery time: 35 calendar days  
 Minimum order quantity: 1 pc.  
 Special / custom-made product - return not possible  
 Thread type: UNC-LH  
 Tool material: HSS  
 Threads per inch: 4  
 Thread  $\varnothing$ : 63.5 mm  
 Overall length L: 160 mm  
 Shank  $\varnothing D_s$ : 50 mm  
 Shank square  $\square$ : 39 mm  
 Tapping hole  $\varnothing$ : 57 mm

**Technical description**

Shank square $\square$	39 mm
Shank $\varnothing D_s$	50 mm
Thread $\varnothing$	63.5 mm
Overall length L	160 mm
Threads per inch	4
Number of clamping slots	6
Number of cutting edges Z	6

Tool material	HSS
Thread depth	95.25 mm
Tapping hole Ø	57 mm
Thread pitch	6.35 mm
Thread type	UNC-LH
Thread size	2.1/2-4 UNC LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap