Garant

Left-hand thread through hole and blind hole machine tap, uncoated, Type: 3.5/8-12

Order data

Order number	130051 3.5/8-12
GTIN	4062406054007
Item class	10N

Description

Note:
Delivery time: 35 calendar days
Minimum order quantity: 1 pc.
Special / custom-made product - return not possible

Technical description

Threads per inch	12
Shank square ☐	44 mm
Number of cutting edges Z	10
Shank ∅ D_s	56 mm
Thread depth	138.11 mm
Thread ∅	92.075 mm
Tapping hole ∅	90.1 mm
Thread pitch	2.117 mm
Overall length L	180 mm
Number of clamping slots	10
Tool material	HSS
Thread type	UN-LH
Thread size	3.5/8-12 UN LH

Coating	uncoated
Flank angle	60 degrees
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap