

Garant
Left-hand thread through hole and blind hole machine tap, TiN, Type: 2.7/8-12

Order data

Order number	130056 2.7/8-12
GTIN	4062406055967
Item class	10N

Description
Note:

Delivery time: 49 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UN-LH
 Tool material: HSS
 Threads per inch: 12
 Thread \varnothing : 73.025 mm
 Overall length L: 160 mm
 Shank \varnothing D_s: 50 mm
 Shank square □: 39 mm
 Tapping hole \varnothing : 71 mm

Technical description

Tool material	HSS
Overall length L	160 mm
Tapping hole \varnothing	71 mm
Number of clamping slots	8
Thread pitch	2.11 mm
Threads per inch	12
Thread depth	109.54 mm

Shank $\varnothing D_s$	50 mm
Thread \varnothing	73.025 mm
Number of cutting edges Z	8
Shank square \square	39 mm
Thread type	UN-LH
Thread size	2.7/8-12 UN LH
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5xD for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap