

Garant
Left-hand thread through hole and blind hole machine tap, uncoated, Type: 3.5/8-16

Order data

Order number	130051 3.5/8-16
GTIN	4062406053994
Item class	10N

Description
Note:

Delivery time: 35 calendar days
 Minimum order quantity: 1 pc.
 Special / custom-made product - return not possible
 Thread type: UN-LH
 Tool material: HSS
 Threads per inch: 16
 Thread \varnothing : 92.075 mm
 Overall length L: 180 mm
 Shank \varnothing D_s: 56 mm
 Shank square \square : 44 mm
 Tapping hole \varnothing : 90.55 mm

Technical description

Overall length L	180 mm
Thread depth	138.11 mm
Shank square \square	44 mm
Number of cutting edges Z	10
Threads per inch	16
Thread pitch	1.588 mm
Number of clamping slots	10

Tapping hole Ø	90.55 mm
Tool material	HSS
Thread Ø	92.075 mm
Shank Ø D _s	56 mm
Thread type	UN-LH
Thread size	3.5/8-16 UN LH
Coating	uncoated
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5×D for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap