

**Garant**
**Left-hand thread through hole and blind hole machine tap, TiN, Type: 3.7/8-8**

**Order data**

Order number	130056 3.7/8-8
GTIN	4062406056377
Item class	10N

**Description**
**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UN-LH

Tool material: HSS

Threads per inch: 8

Thread  $\varnothing$ : 98.425 mm

Overall length L: 180 mm

Shank  $\varnothing$  D<sub>s</sub>: 56 mm

Shank square  $\square$ : 44 mm

Tapping hole  $\varnothing$ : 95.4 mm

**Technical description**

Threads per inch	8
Shank square $\square$	44 mm
Tool material	HSS
Number of clamping slots	10
Number of cutting edges Z	10
Thread pitch	3.175 mm
Overall length L	180 mm
Tapping hole $\varnothing$	95.4 mm

Thread depth	147.64 mm
Shank $\varnothing D_s$	56 mm
Thread $\varnothing$	98.425 mm
Thread type	UN-LH
Thread size	3.7/8-8 UN LH
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5xD for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap