

Garant**Machine tap for through holes and blind holes, TiN, Type: 2.3/4-18****Order data**

| | |
|--------------|-----------------|
| Order number | 130055 2.3/4-18 |
| GTIN | 4062406054748 |
| Item class | 10N |

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS

Tool material: HSS

Threads per inch: 18

Thread \varnothing : 69.85 mm

Overall length L: 160 mm

Shank \varnothing D_s: 50 mmShank square \square : 39 mmTapping hole \varnothing : 68.5 mm**Technical description**

| | |
|------------------------------------|-----------|
| Thread \varnothing | 69.85 mm |
| Overall length L | 160 mm |
| Number of cutting edges Z | 8 |
| Tapping hole \varnothing | 68.5 mm |
| Shank \varnothing D _s | 50 mm |
| Thread pitch | 1.411 mm |
| Threads per inch | 18 |
| Thread depth | 104.78 mm |

| | |
|----------------------------------|---|
| Number of clamping slots | 8 |
| Tool material | HSS |
| Shank square □ | 39 mm |
| Thread type | UNS |
| Thread size | 2.3/4-18 UNS |
| Coating | TiN |
| Flank angle | 60° |
| Thread standard | ASME B1.1 |
| Tolerance class | 1B |
| Tolerance class | 2B +0.20 |
| Tolerance class | 2B +0.10 |
| Tolerance class | 3B |
| Tolerance class | 2B |
| Tolerance class | 2B +0.05 |
| Taper lead form | C |
| Shank | Plain shank with h9 |
| Through-coolant | no |
| Application for type of drilling | up to 1.5×D for blind holes and through holes |
| Cutting direction | right-hand |
| Type of threading tool | Machine tap for conventional machining |
| Colour ring | without |
| Type of product | Tap |