

Garant**Left-hand thread through hole and blind hole machine tap, TiN, Type: 5-14****Order data**

Order number	130056 5-14
GTIN	4062406056650
Item class	10N

Description**Note:**

Delivery time: 49 calendar days

Minimum order quantity: 1 pc.

Special / custom-made product - return not possible

Thread type: UNS-LH

Tool material: HSS

Threads per inch: 14

Thread \varnothing : 127 mm

Overall length L: 180 mm

Shank \varnothing D_s: 56 mmShank square \square : 44 mmTapping hole \varnothing : 125.35 mm**Technical description**

Threads per inch	14
Number of cutting edges Z	12
Number of clamping slots	12
Thread depth	190.5 mm
Thread \varnothing	127 mm
Overall length L	180 mm
Tapping hole \varnothing	125.35 mm
Shank square \square	44 mm

Thread pitch	1.8 mm
Tool material	HSS
Shank $\varnothing D_s$	56 mm
Thread type	UNS-LH
Thread size	5-14 UNS LH
Coating	TiN
Flank angle	60°
Thread standard	ASME B1.1
Tolerance class	1B
Tolerance class	2B +0.20
Tolerance class	2B +0.10
Tolerance class	3B
Tolerance class	2B
Tolerance class	2B +0.05
Taper lead form	C
Shank	Plain shank with h9
Through-coolant	no
Application for type of drilling	up to 1.5xD for blind holes and through holes
Cutting direction	left-hand
Type of threading tool	Machine tap for conventional machining
Colour ring	without
Type of product	Tap