

Garant
**Shrink-fit chuck with cooling channel bores and strengthened walls, HSK-A 63
A = 120, Clamping range Ø D1: 8mm**

Order data

Order number	308297 8
GTIN	4045197701572
Item class	31A

Description
Version:

- **High-temperature steel.**
- **Integral tool length adjustment, adjustment track 10 mm.**
- **For HSS and carbide.**
- **Shanks hard turned (for smooth running!).**
- **With Balluffchip bore**
- **Bead-blasted**
- **With cooling channel bores, tapped for plugging.**

Advantage:

Optimised design. Vibration-damping effect, better workpiece surface finish, protects spindle and tool.

Application:

For clamping tools with parallel shank to h6 tolerance. Suitable for inductive, contact and hot-air shrink units.

Optional extras:

Shrink-fit chuck adaptors No. 302410 – 302416. Shrink-fit units, accessories No. 354210 – 304755.

Cooling channel bore: lockable

Clamping Ø D₁: 8 mm

Overhang dimension A: 120 mm

External Ø D: 52.5 mm

Ø D₂: 21 mm

Ø D₃: 29 mm

Technical description

Clamping $\varnothing D_1$	8 mm
$\varnothing D_2$	21 mm
$\varnothing D_3$	29 mm
Overhang dimension A	120 mm
External $\varnothing D$	52.5 mm
Cooling channel bore	lockable
Adapter	HSK-A 63 A = 120
Arbor standard	DIN 69893
Arbor standard	ISO 12164-1
Shape	A
Balance quality G at rotational speed	G 2.5 at 25,000 rpm
Concentricity	$\leq 3 \mu\text{m}$
Machining strategy	HPC
Machining strategy	HSC
Type of product	Shrink-fit chuck

Accessories

Cooling adapter long 4.5° for clamping \varnothing 6-9 mm	354236 6-9
Cooling adapter short 4.5° for clamping \varnothing 6-9 mm	354235 6-9
Shrink-fit unit Type SU1	354210 SU1
Screening plate for coil SU1 for clamping \varnothing 6-12 mm	354240 6-12
Cooling unit Type CU1	354215 CU1
Subframe cupboard	354290