

Garant**CDCT S40101, Grade: HB7410**

Order data

Order number	268520 HB7410
GTIN	4062406057343
Item class	21I

Technical description

Cutting depth a_p	0.05 - 0.23 mm
Tool material	Carbide
Chip breaker	TIS
Cutting conditions	continuous
Cutting speed v_c main application	40 - 90 m/min
Corner radius	0.1 mm
Main application	Ti
Feed f	0.05 - 0.23 mm/rev.
Grade	HB7410
Finishing/roughing assignment	Finishing
Coating	TiN

ISO code indexable insert	CDCT S40101
Number of changes/inserts	2
Type of product	Indexable insert for turning