

**Garant****CDCT S40101, Grade: HB7035**

### Order data

Order number	268520 HB7035
GTIN	4062406056902
Item class	211

### Technical description

Finishing/roughing assignment	Finishing
Main application	P
Corner radius	0.1 mm
Feed f	0.03 - 0.25 mm/rev.
Cutting speed $v_c$ main application	60 - 150 m/min
Grade	HB7035
Cutting depth $a_p$	0.05 - 0.23 mm
Secondary application	K
Cutting speed $v_c$ secondary application	60 - 150 m/min
Tool material	Carbide
Cutting conditions	continuous

Chip breaker	SF
Coating	TiN
ISO code indexable insert	CDCT S40101
Number of changes/inserts	2
Type of product	Indexable insert for turning