

**Garant****CDCT S40104, Grade: HB7410**

## Order data

Order number	268540 HB7410
GTIN	4062406057466
Item class	211

## Technical description

Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Feed f	0.05 - 0.23 mm/rev.
Tool material	Carbide
Cutting depth $a_p$	0.05 - 0.23 mm
Chip breaker	TIS
Cutting speed $v_c$ main application	40 - 90 m/min
Main application	Ti
Corner radius	0.4 mm
Grade	HB7410
Coating	TiN

ISO code indexable insert	CDCT S40104
Number of changes/inserts	2
Type of product	Indexable insert for turning