

Garant**CDCT S40102, Grade: HB7410**

Order data

Order number	268530 HB7410
GTIN	4062406057411
Item class	211

Technical description

Cutting speed v_c main application	40 - 90 m/min
Cutting conditions	continuous
Main application	Ti
Corner radius	0.2 mm
Feed f	0.05 - 0.23 mm/rev.
Tool material	Carbide
Cutting depth a_p	0.05 - 0.23 mm
Chip breaker	TIS
Grade	HB7410
Finishing/roughing assignment	Finishing
Coating	TiN

ISO code indexable insert	CDCT S40102
Number of changes/inserts	2
Type of product	Indexable insert for turning