

Garant**CDCT S40102, Grade: HU7310**

Order data

Order number	268530 HU7310
GTIN	4062406057398
Item class	21I

Technical description

Corner radius	0.2 mm
Tool material	Carbide
Cutting conditions	continuous
Finishing/roughing assignment	Finishing
Main application	N
Grade	HU7310
Cutting speed v_c main application	50 - 300 m/min
Cutting depth a_p	0.05 - 0.75 mm
Feed f	0.03 - 0.25 mm/rev.
Chip breaker	AF
Coating	uncoated
ISO code indexable insert	CDCT S40102

Number of changes/inserts	2
Type of product	Indexable insert for turning