

Garant**CDCT S40104, Grade: HB7125-1**

Order data

Order number	268540 HB7125-1
GTIN	4062406057480
Item class	21I

Technical description

Tool material	Carbide
Cutting speed v_c main application	60 - 140 m/min
Cutting depth a_p	0.05 - 0.23 mm
Corner radius	0.4 mm
Main application	M
Grade	HB7125-1
Cutting conditions	continuous
Chip breaker	VS
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.23 mm/rev.
Coating	uncoated

ISO code indexable insert	CDCT S40104
Number of changes/inserts	2
Type of product	Indexable insert for turning