

**Garant****CDCT S40104, Grade: HB7035****Order data**

Order number	268540 HB7035
GTIN	4062406057442
Item class	211

**Technical description**

Secondary application	K
Finishing/roughing assignment	Finishing
Corner radius	0.4 mm
Cutting conditions	continuous
Cutting speed $v_c$ secondary application	60 - 150 m/min
Cutting depth $a_p$	0.05 - 0.23 mm
Grade	HB7035
Tool material	Carbide
Chip breaker	SF
Cutting speed $v_c$ main application	60 - 150 m/min
Main application	P

Feed f	0.03 - 0.25 mm/rev.
Coating	TiN
ISO code indexable insert	CDCT S40104
Number of changes/inserts	2
Type of product	Indexable insert for turning