

Garant**CDCT S40102, Grade: HB7035****Order data**

Order number	268530 HB7035
GTIN	4062406210649
Item class	211

Technical description

Secondary application	K
Cutting speed v_c main application	60 - 150 m/min
Tool material	Carbide
Main application	P
Cutting speed v_c secondary application	60 - 150 m/min
Chip breaker	SF
Cutting depth a_p	0.05 - 0.23 mm
Grade	HB7035
Finishing/roughing assignment	Finishing
Corner radius	0.2 mm
Cutting conditions	continuous

Feed f	0.03 - 0.25 mm/rev.
Coating	TiN
ISO code indexable insert	CDCT S40102
Number of changes/inserts	2
Type of product	Indexable insert for turning