

Garant**GPCT S50102, Grade: HB7410****Order data**

Order number	268560 HB7410
GTIN	4062406057534
Item class	211

Technical description

Cutting speed v_c main application	40 - 90 m/min
Chip breaker	TIS
Grade	HB7410
Main application	Ti
Finishing/roughing assignment	Finishing
Cutting conditions	continuous
Corner radius	0.2 mm
Tool material	Carbide
Cutting depth a_p	0.05 - 0.35 mm
Feed f	0.05 - 0.23 mm/rev.
Coating	TiN

ISO code indexable insert	GPCT S50102
Number of changes/inserts	2
Type of product	Indexable insert for turning