

Garant**GPCT S50104, Grade: HB7125-1**

Order data

Order number	268570 HB7125-1
GTIN	4062406057602
Item class	211

Technical description

Cutting speed v_c main application	60 - 140 m/min
Cutting depth a_p	0.05 - 0.35 mm
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.23 mm/rev.
Chip breaker	VS
Tool material	Carbide
Main application	M
Cutting conditions	continuous
Corner radius	0.4 mm
Grade	HB7125-1
Coating	uncoated

ISO code indexable insert	GPCT S50104
Number of changes/inserts	2
Type of product	Indexable insert for turning