

Garant**GPCT S50104, Grade: HB7410****Order data**

Order number	268570 HB7410
GTIN	4062406057589
Item class	211

Technical description

Cutting depth a_p	0.05 - 0.35 mm
Main application	Ti
Corner radius	0.4 mm
Cutting speed v_c main application	40 - 90 m/min
Cutting conditions	continuous
Grade	HB7410
Tool material	Carbide
Chip breaker	TIS
Feed f	0.05 - 0.23 mm/rev.
Finishing/roughing assignment	Finishing
Coating	TiN

ISO code indexable insert	GPCT S50104
Number of changes/inserts	2
Type of product	Indexable insert for turning