

Garant**GPCT S50102, Grade: HB7125-1****Order data**

Order number	268560 HB7125-1
GTIN	4062406057558
Item class	211

Technical description

Chip breaker	VS
Corner radius	0.2 mm
Cutting speed v_c main application	60 - 140 m/min
Cutting conditions	continuous
Grade	HB7125-1
Cutting depth a_p	0.05 - 0.35 mm
Finishing/roughing assignment	Finishing
Feed f	0.05 - 0.23 mm/rev.
Tool material	Carbide
Main application	M
Coating	uncoated

ISO code indexable insert	GPCT S50102
Number of changes/inserts	2
Type of product	Indexable insert for turning