

Garant**GPCT S50102, Grade: HB7035**

Order data

Order number	268560 HB7035
GTIN	4062406057497
Item class	211

Technical description

Cutting depth a_p	0.05 - 0.35 mm
Grade	HB7035
Finishing/roughing assignment	Finishing
Feed f	0.03 - 0.25 mm/rev.
Main application	P
Cutting speed v_c main application	60 - 150 m/min
Secondary application	K
Chip breaker	SF
Tool material	Carbide
Corner radius	0.2 mm
Cutting conditions	continuous

Cutting speed v_c secondary application	60 - 150 m/min
Coating	TiN
ISO code indexable insert	GPCT S50102
Number of changes/inserts	2
Type of product	Indexable insert for turning